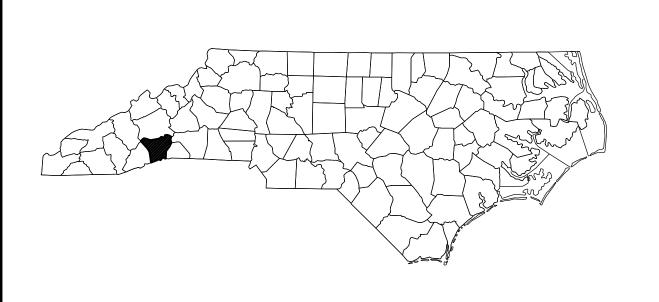
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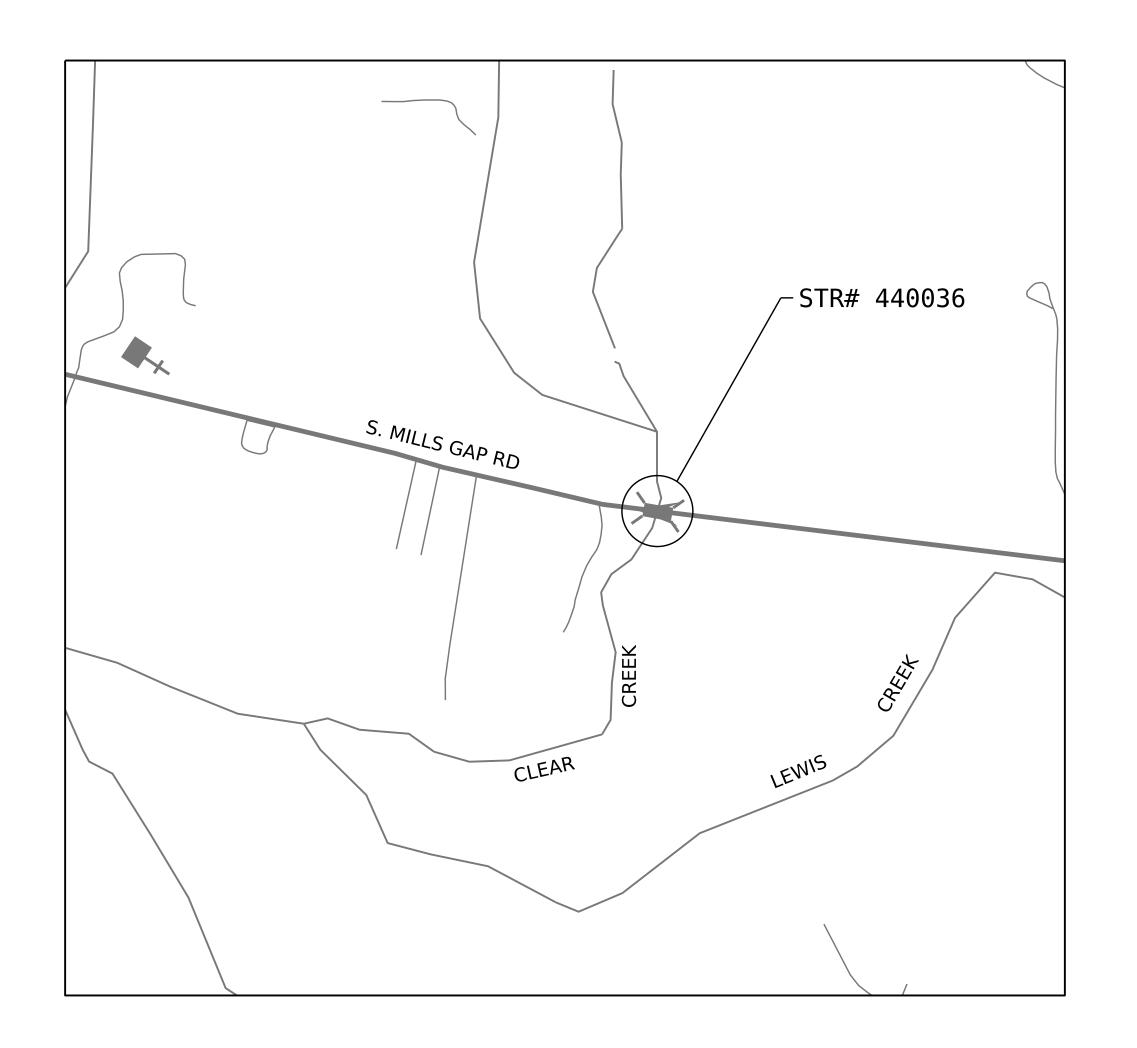


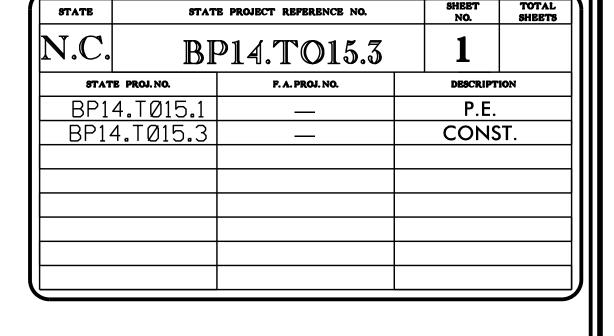


STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

HENDERSON COUNTY

LOCATION: BRIDGE 440036 ON SR1586 OVER CLEAR CREEK TYPE OF WORK: IN-KIND TIMBER BRIDGE REPLACEMENT









DESIGN DATA

ADT 2022 = 1,700 ADT 2040 = 3,400 TTST = -FUNCTION CLASS = SUB-REGIONAL TIER

PROJECT LENGTH

HENDERSON COUNTY 440036 = 0.01 MILE Prepared in the Office of:

DIVISION OF HIGHWAYS

STRUCTURES MANAGEMENT UNIT 1000 BIRCH RIDGE DR. RALEIGH, N.C. 27610

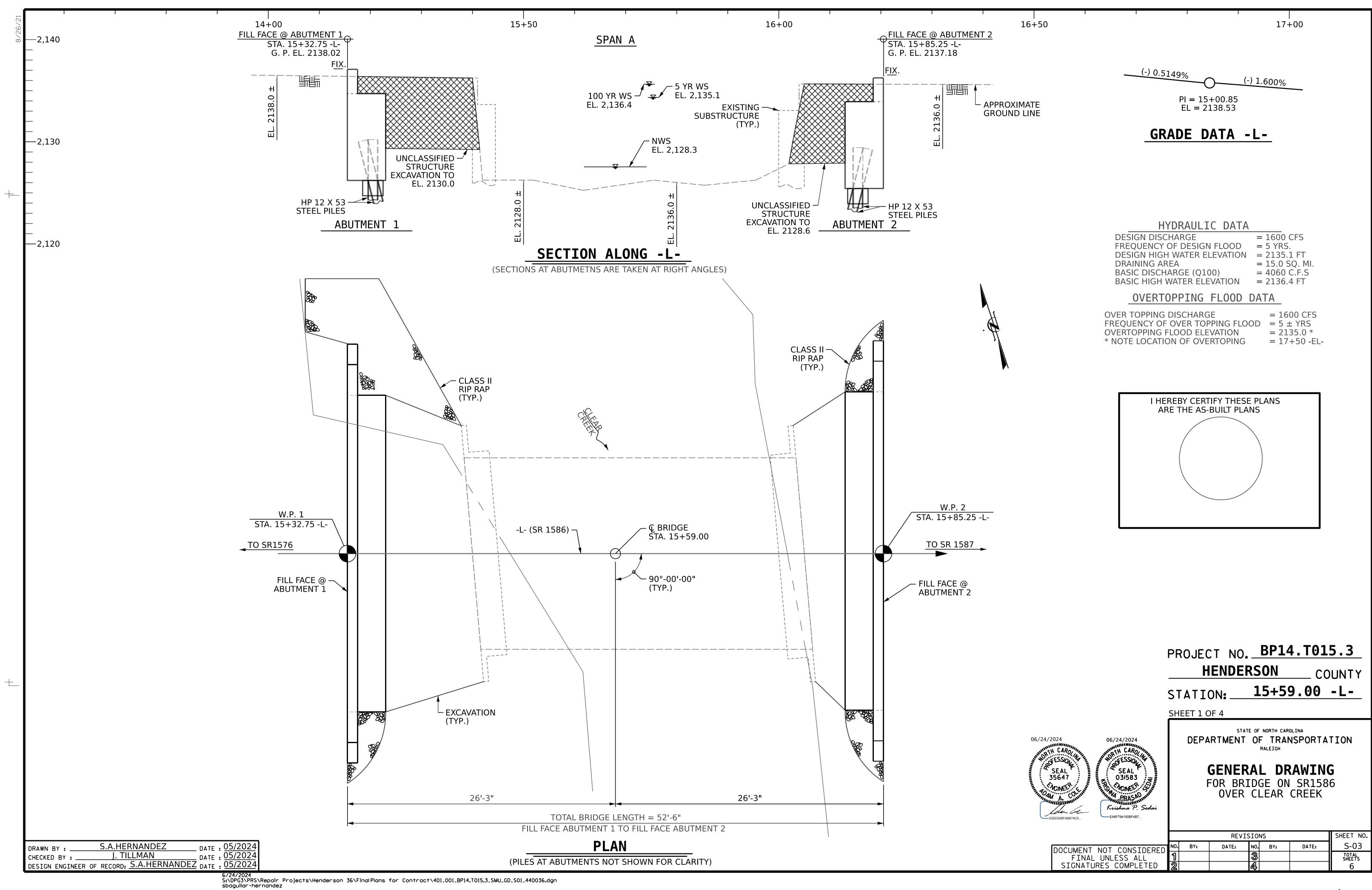
2024 STANDARD SPECIFICATIONS

AUGUST 13, 2024

CONSTRUCTION DATE

ADAM COLE, PE PROJECT ENGINEER

KRISHNA SEDAI, PE PROJECT DESIGN ENGINEER



€ HP 12X53 ¬ STEEL PILES - **L** HP 12X53 STEEL PILES € HP 12X53 -STEEL BRACE ┌ **L** HP 12X53 STEEL BRACE **PILES PILES** FILL FACE @ — END BENT 1 FILL FACE @ END BENT 2 BRIDGE I.D. W.P. 2 W.P. 1 STA. 15+32.75 -L-STA. 15+59 -L-STA. 15+85.25-L-- 90°-00'00" (TYP.) © CAP → **← CAP** 1'-10½" 1'-10½" END BENT 1 END BENT 2 06/24/2024 FOUNDATION LAYOUT PLAN

NOTES

ALL PILES IN ABUTMENT ARE HP 12 X 53 STEEL PILES.

ALL END BENT BRACE PILES ARE BATTERED AT 3:12.

DIMENSIONS LOCATING THE PILES ARE SHOWN TO THE PILE CENTERLINE.

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

DUE TO LATERAL LOADS 3 BATTERED PILES ARE REQUIRED FOR END BENT NOS. 1 AND 2.

PROJECT NO. **BP14.T015.3 HENDERSON** _ COUNTY

STATION: 15+59.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH

GENERAL DRAWING FOR BRIDGE ON SR 1586 OVER CLEAR CREEK

SHEET NO. REVISIONS NO. BY: S-03 DATE: DATE: DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED TOTAL SHEETS

6/24/2024
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DRAWN BY: S.A.HERNANDEZ
CHECKED BY: J.A. TILLMAN
DESIGN ENGINEER OF RECORD: S.A.HERNANDEZ
DATE: 05/2024
DATE: 05/2024

SUMMARY OF PILE INFORMATION/INSTALLATION

(Blank entries indicate item is not applicable to structure)

| Fod Boots | | | | | Driven Piles | | Predrilling for Piles* | | | Drilled-In Piles | | | |
|--|--|--|--|--------------------------------------|---|---|---|---|---|---|--|--|---|
| End Bent/ Bent No, Pile(s) #(-#) (e.g., "Bent 1, Piles 1-5") | Factored Resistance per Pile TONS | Pile Cut-Off (Top of Pile) Elevation FT | Estimated Pile Length per Pile FT | Scour Critical Elevation FT | Min Pile Tip (Tip No Higher Than) Elev FT | Required Driving Resistance (RDR)** per Pile TONS | Total Pile Redrives Quantity EACH | Predrilling Length per Pile Lin FT | Predrilling Elevation (Elev Not To Predrill Below) FT | Maximum Predrilling Dia INCHES | Pile Excavation (Bottom of Hole) Elev FT | Pile Exc Not In Soil per Pile Lin FT | Pile Exc In Soil per Pile Lin FT |
| End Bent No. 1, Piles 1-5 | 100 | | 42 | | | 170 | | | | | | | |
| End Bent No. 2, Piles 1-5 | 100 | See Structure Drawings | 42 | | | 170 | | | | | | | |

*Predrilling for Piles is required for end bents/bents with a predrilling length and at the Contractor's option for end bents/bents with predrilling information but no predrilling length.

Factored Resistance + Factored Downdrag Load + Factored Dead Load + Nominal Downdrag Resistance + Nominal Scour Resistance Factor Nominal Scour Resistance

PILE DESIGN INFORMATION

(Blank entries indicate item is not applicable to structure)

| End Bent/ Bent No, Pile(s) #(-#) (e.g., "Bent 1, Piles 1-5") | Factored Axial Load per Pile TONS | Factored Downdrag Load per Pile TONS | Factored Dead Load* per Pile TONS | Dynamic Resistance Factor | Nominal Downdrag Resistance per Pile TONS | Nominal Scour Resistance per Pile TONS | Scour Resistance Factor (Default = 1.00) |
|--|---|--|---|---------------------------------|---|--|---|
| End Bent No. 1, Piles 1-5 | 100 | | | 0.60 | | | 1.00 |
| End Bent No. 2, Piles 1-5 | 100 | | | 0.60 | | | 1.00 |
| | | | | | | | |
| | | | | | | | |

^{*}Factored Dead Load is factored weight of pile above the ground line.

SUMMARY OF PILE ACCESSORIES

(Blank entries indicate item is not applicable to structure)

| End Bent/ | Pipe Pile | | 0(1 | | | |
|---|--|---|--|--------------------------------------|--|--|
| Bent No, Pile(s) #(-#) (e.g., "Bent 1, Piles 1-5") | Plates Required? YES or MAYBE | Pipe Pile Cutting Shoes Required? YES | Pipe Pile Conical Points Required? YES | H-Pile Points Required? YES | Steel Pile Tips Required? YES | |
| End Bent No. 1, Piles 1-5 | | | | YES | | |
| End Bent No. 2, Piles 1-5 | | | | YES | | |
| TOTAL QTY: | | | | 10 | | |

NOTES

- 1. The Pile and Drilled Pier Foundation Tables are based on the bridge substructure design and foundation recommendations sealed by a North Carolina Professional Engineer Michael H. Stephens (PE No. 028893) on 04/03/2024.
- 2. Total Pile Driving Equipment Setup quantity (not shown in Pile Foundation Tables) equals the number of driven piles, i.e., the number of piles with a Required Driving Resistance.
- 3. The Engineer will determine the need for PDA Testing, Pipe Pile Plates, Permanent Steel Casing, SPTs, CSL Testing, SID Inspections and PITs when these items may be required.

PROJECT NO. **BP14.T015.3 HENDERSON** COUNTY

STATION: 15+59.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

PILE FOUNDATION TABLES

SHEET NO.

S-3

DATE:

REVISIONS NO. BY: DATE: DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SUMMARY OF PDA

(Blank entries indicate item is not applicable to structure)

| End Bent/ | PDA | Total | | |
|-----------------|-----------|----------|--|--|
| Bent No, | Testing | PDA | | |
| Pile(s) #(-#) | Required? | Testing | | |
| (e.g., "Bent 1, | YES or | Quantity | | |
| Piles 1-5") | MAYBE | EACH | | |
| | | | | |

DRAWN BY: S.A.HERNANDEZ
CHECKED BY: J. TILLMAN
DESIGN ENGINEER OF RECORD: S.A.HERNANDEZ
DATE: 05/2024
DATE: 05/2024

6/24/2024
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06/24/2024

FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.

LOCATION SKETCH

| T(| DTAL | BILL | OF | MATER | IA | \L — | |
|----------------|---|---------------------|----------------------|--|-----|----------------------|-------------------------|
| | UNCLASSIFIED STRUCTURE EXCAVATION | CLASS A CONCRETE | REINFORCING STEEL | PILE DRIVING EQUIPMENT SETUP FOR HP12X53 STEEL PILES | | 12 X 53 EEL PILES | STEEL PILE POINTS |
| | LUMP SUM | CU.YDS. | LBS. | EA. | NO. | LIN.FT. | EA. |
| SUPERSTRUCTURE | | | | | | | |
| END BENT 1 | | 44.1 | 5,416 | 5 | 5 | 210 | 5 |
| END BENT 2 | | 44.1 | 5,416 | 5 | 5 | 210 | 5 |
| TOTAL | LUMP SUM | 88.2 | 10,832 | 10 | 10 | 420 | 10 |

DRAWN BY: S.A.HERNANDEZ
CHECKED BY: J. A. TILLMAN
DESIGN ENGINEER OF RECORD: S.A.HERNANDEZ
DATE: 05/2024
DATE: 05/2024

NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.

THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA SHALL BE EXCAVATED FOR A DISTANCE OF 20'-6" EACH SIDE OF CENTERLINE ROADWAY AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION. SEE SECTION 412 OF THE STANDARD SPECIFICATIONS.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED IN A MANNER THAT PREVENTS DEBRIS FROM FALLING INTO THE WATER. THE CONTRACTOR SHALL SUBMIT DEMOLITION PLANS FOR REVIEW AND REMOVE THE BRIDGE IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

THE ELEVATION(S) AND CLEARANCE(S) SHOWN ON THE PLANS AT THE POINT(S) OF MINIMUM VERTICAL CLEARANCE ARE FROM THE BEST INFORMATION AVAILABLE. PRIOR TO BEGINNING BRIDGE CONSTRUCTION, VERIFY THE ELEVATION(S) ON THE EXISTING PAVEMENT AND CHECK THE CLEARANCE. REPORT ANY VARIATIONS TO THE ENGINEER. ANY PLAN REVISIONS NECESSARY TO ACHIEVE THE REQUIRED MINIMUM VERTICAL CLEARANCE WILL BE PROVIDED BY THE DEPARTMENT.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THIS STRUCTURE HAS BEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT BRIDGES".

 PROJECT NO. BP14.T015.3

 HENDERSON COUNTY

 STATION: 15+59.00 -L



STATE OF NORTH CAROLINA

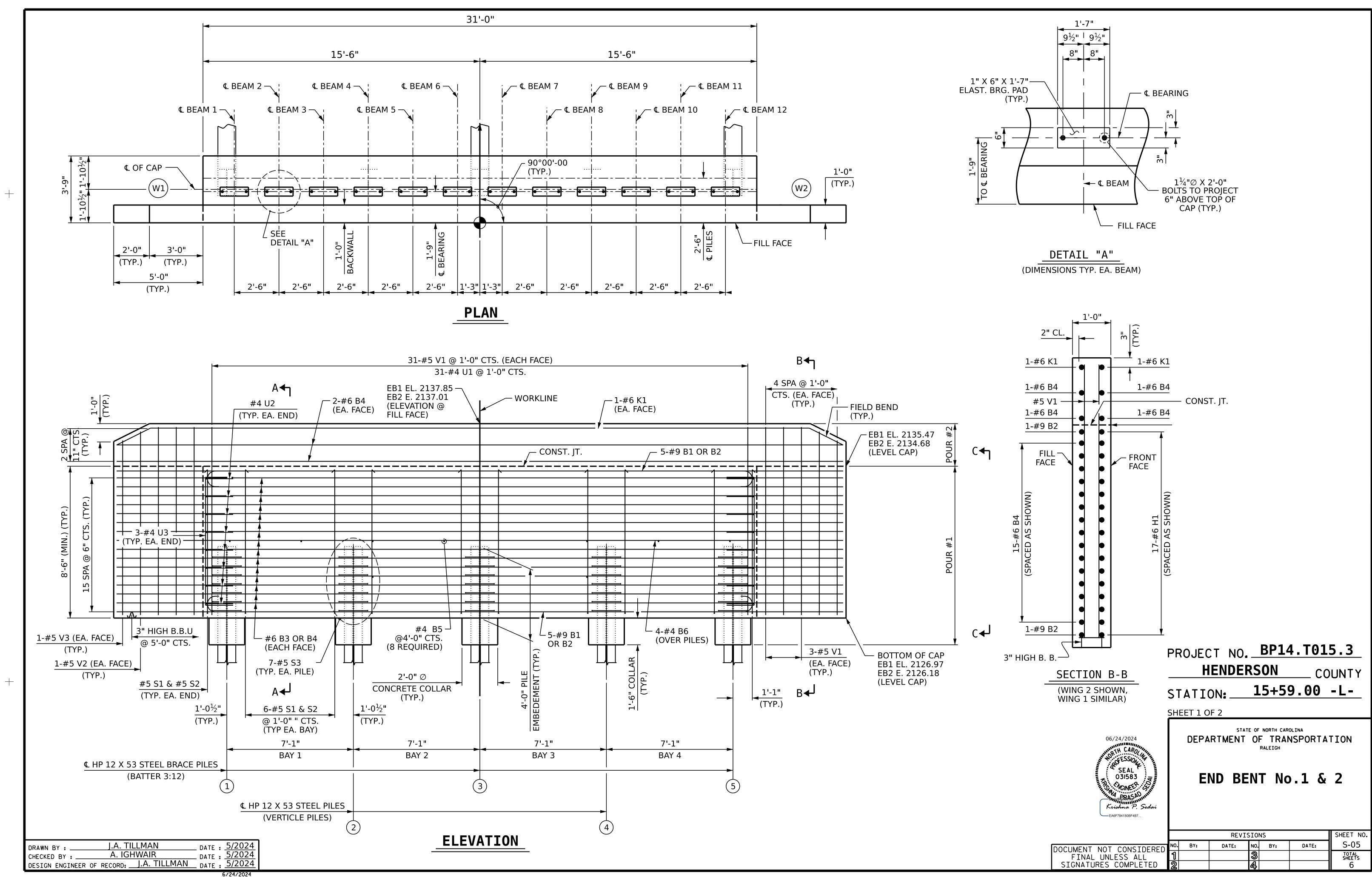
DEPARTMENT OF TRANSPORTATION

RALEIGH

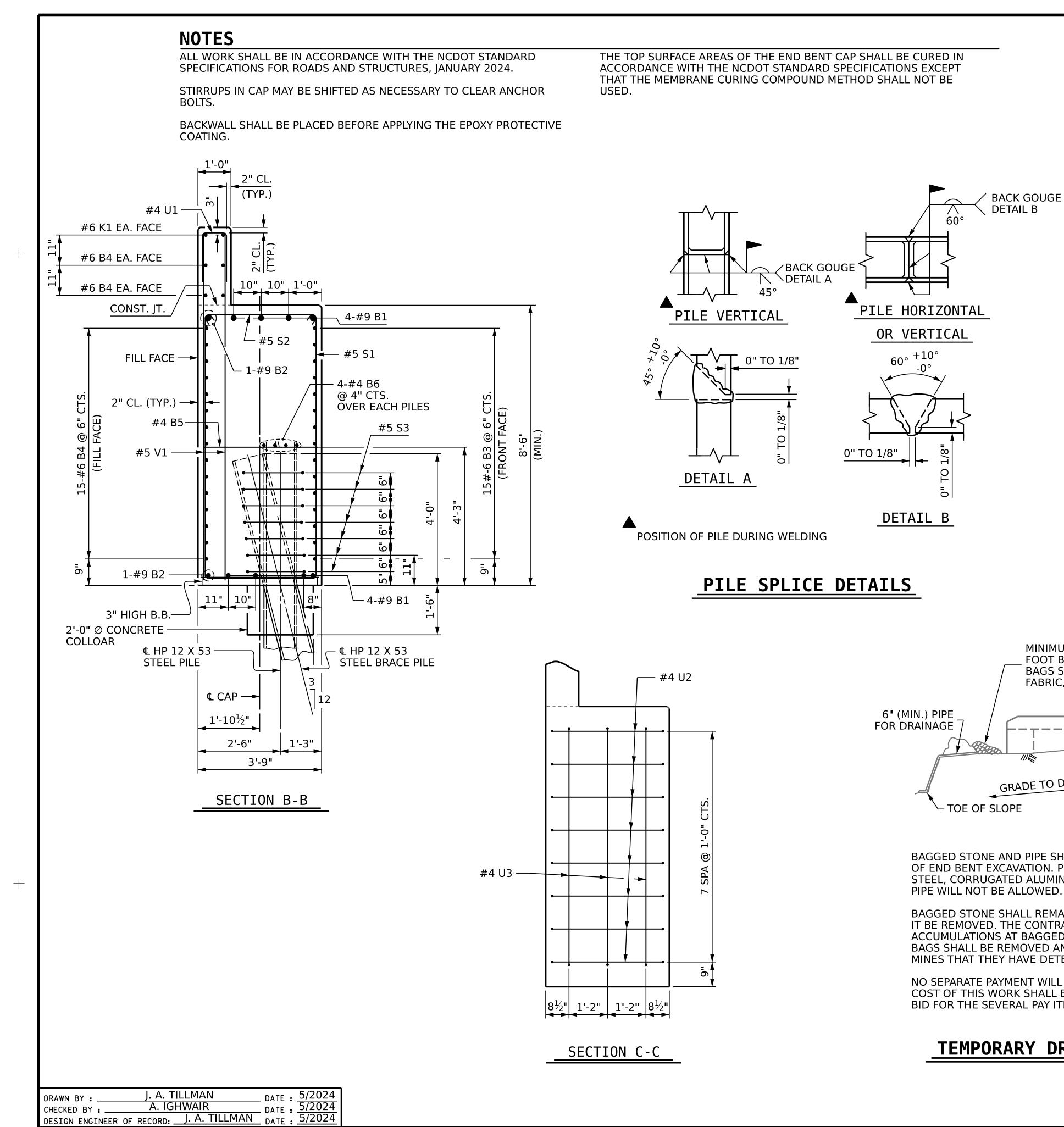
GENERAL DRAWING
FOR BRIDGE ON SR1586
OVER CLEAR CREEK

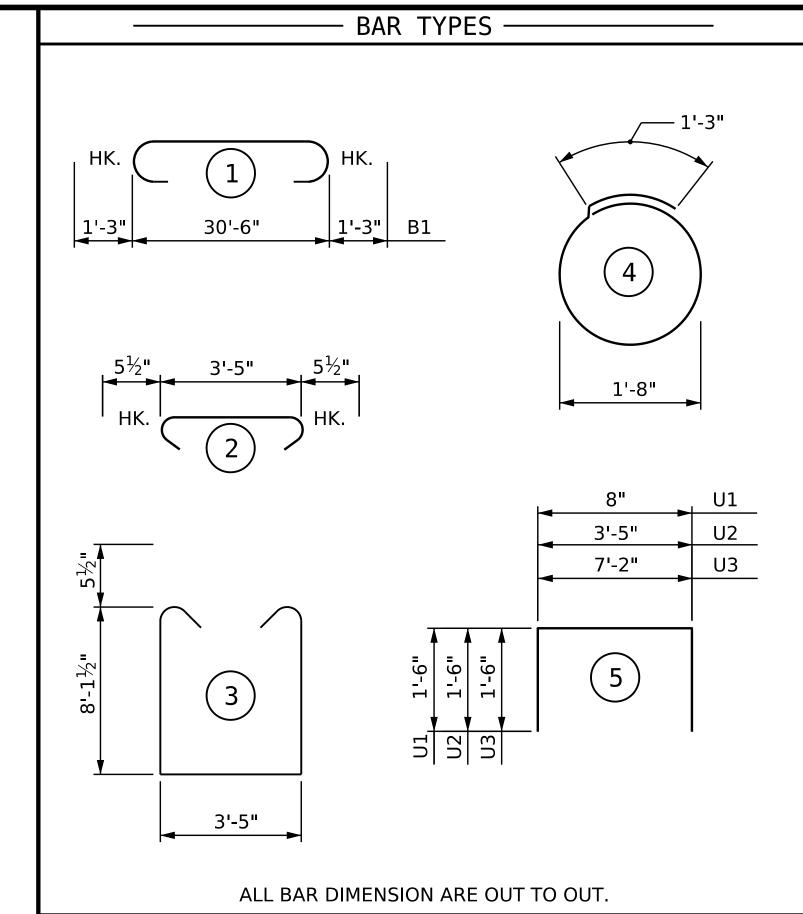
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END BENT No. 1 NO. | SIZE | TYPE | LENGTH | WEIGHT #9 STR 40'-8" 277 #6 | STR | 30'-8" 691 1,161 #6 | STR | 40'-8" #4 | STR | 3'-5" 82 #4 | STR | 30'-8" 4 34 #6 STR 4'-8" 238 #6 | STR | 41'-1" 123 K1 S1 | 26 | #5 | 3 | 20'-7" 558 S2 26 #5 2 4'-4" 118 S3 35 #5 4 237 6'-6" 3'-8" #4 5 31 16 #4 5 6'-5" U2 U3 6 #4 5 10'-2" 68 #5 | STR | 10'-6" 745 V1 #5 STR 10'-3" V2 4 V3 #5 STR 9'-9" 4 REINFORCING STEEL 5,416 LBS CLASS A CONCRETE BREAKDOWN

BILL OF MATERIAL

40.6 C.Y

3.5 C.Y

44.1 C.Y

POUR #1 (COLLARS, CAP &

LOWER WINGS)

POUR #2 BACKWALL & UPPER WINGS

CLASS A CONCRETE TOTAL

SPLICE LENGTH BAR SIZE EPOXY COATED | UNCOATED 2'-5" 2'-10" 3'-7" 3'-0" #5 3'-7" #6 4'-8" 6'-11" 5'-4"

IF STAGE CONSTRUCTION IS REQUIRED, USE THIS SPLICE TABLE.

FOOT BAGS OF #78M STONE. _ BAGS SHALL BE OF POROUS FABRIC, SECURELY TIED. 6" (MIN.) PIPE FOR DRAINAGE GRADE TO DRAIN GRADE TO DRAIN TOE OF SLOPE TOE OF SLOPE

MINIMUM OF 3- ONE CUBIC

BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

PROJECT NO. BP14.T015.3 **HENDERSON** _ COUNTY STATION: 15+59.00 -L-

SHEET 2 OF 2

06/24/2024 SE AL 031583 A. NOINEER S.

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

END BENT No.1 & 2

SHEET NO REVISIONS S-06 NO. BY: DATE: DATE: BY: DOCUMENT NOT CONSIDERED FINAL UNLESS ALL TOTAL SHEETS SIGNATURES COMPLETED

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STANDARD NOTES

DESIGN DATA:

| SPECIFICATIONS | AASHTO (CURRENT) |
|--|----------------------------------|
| LIVE LOAD | SEE PLANS |
| IMPACT ALLOWANCE | SEE AASHTO |
| STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 | 20,000 LBS. PER SQ. IN |
| - AASHTO M270 GRADE 50W | 27,000 LBS. PER SQ. IN |
| - AASHTO M270 GRADE 50 | 27,000 LBS. PER SQ. IN |
| REINFORCING STEEL IN TENSION - GRADE 60 | 24,000 LBS. PER SQ. IN |
| CONCRETE IN COMPRESSION | 1,200 LBS. PER SQ. IN. |
| CONCRETE IN SHEAR | SEE AASHTO |
| STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS | 1,800 LBS. PER SQ. IN. |
| COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER | 375 LBS. PER SQ. IN. |
| EQUIVALENT FLUID PRESSURE OF EARTH | 30 LBS. PER CU. FT. (MINIMUM) |

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2024 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO $1\frac{1}{2}$ " RADIUS WHICH IS BUILT INTO CURB FORMS: CORNERS OF TRANSVERSE FLOOR EXPANSION IOINTS SHALL BE ROUNDED WITH A $\frac{1}{4}$ " FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A \(\frac{1}{4} \)" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS. CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION. HE MAY SUBSTITUTE \(\frac{7}{8} \) \(\triangle \) SHEAR STUDS FOR THE $^{3}\!\!\!/_{4}$ " \varnothing STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " \varnothing STUDS FOR 4 - $\frac{3}{4}$ " \varnothing STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " \varnothing STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " \varnothing STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ " \varnothing STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST $\frac{5}{16}$ " IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY $\frac{1}{16}$ " OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS. BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

REV. 10-1-11 MAA (✔) GM REV. 10-23 BNB (✔) NAP REV. 5-7-03 RWW ₩)JTE REV. 5-1-06 TLA (✔) GM

REV. 12-17 MAA (✔) THC